



MISSOURI DEPARTMENT OF NATURAL RESOURCES  
LAND RECLAMATION COMMISSION  
PERMIT TRANSFER

RECEIVED

JUL 14 2004

P.O. BOX 176  
JEFFERSON CITY, MO 65102-0176

PERMIT TRANSFER (FOR TRANSFERRING PERMITTED ACRES FROM ONE OPERATOR TO ANOTHER)			
NAME OF CURRENT PERMIT HOLDER Limpus Quarries, Inc.		PERMIT NUMBER 0570	
SITE(S) KC Metropolitan - #0565			
ADDRESS P.O. Box 40			
CITY Harrisonville		STATE MO	ZIP CODE 64701
CONTACT PERSON Paul Campbell		TELEPHONE NUMBER 816-380-5170	
<b>TO BE COMPLETED BY THE CURRENT PERMIT HOLDER</b> List all reclamation bonds which are held on this permit:			
BONDING COMPANY	BOND NUMBER	BOND DATE	AMOUNT
Liberty Mutual Ins	14-000-005-1705	12/22/97	\$23,500.00
<b>TO BE COMPLETED BY PROPOSED SUCCESSOR</b>			
NAME OF PROPOSED SUCCESSOR Woodmen of the World Life Insurance Society			
ADDRESS c/o LS Commercial Real Estate, 8301 W. 125th St., Ste 210			
CITY Overland Park		STATE KS	ZIP CODE 66213
CONTACT PERSON Paul M. Licausi		TELEPHONE NUMBER 913-681-5888	
List any other Land Reclamation Commission Permits currently or previously held by successor or companies owned or partially controlled by successor.			
NAME OF COMPANY	PERMIT NUMBER	MINERAL	
None.			
<b>NOTE:</b> The successor company must provide proof of bond replacement and an affidavit of public notification requirements.			

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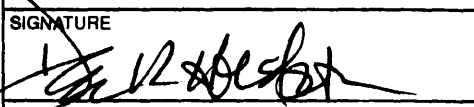

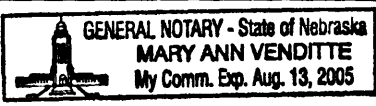
## TRANSFER OF RECLAMATION RESPONSIBILITY

MISSOURI LAND  
RECLAMATION COMMISSIONIn consideration of receiving the right to mine for Limestone (MINERAL), on the land covered by MissouriSurface Mining Permit Number 0570, which consists of 32 50 acres located inSection(s) 19, Township(s) 50N, Range(s) 31W,Jackson County, Missouri, (PROPOSED SUCCESSOR)a Missouri corporation, Missouri partnership, or individual, assumes all responsibility for reclaiming the land previously mined under the  
aforesaid permit by Limpus Quarries, Inc (FORMER OPERATOR).

All reclamation of the above identified land shall be performed in accordance with the Missouri Land Reclamation Act, Sections 444.760 through 444.790, RSMo 2001.

Notwithstanding, the current permit holder agrees to continue to abide by the Missouri Land Reclamation Act and all rules, regulations, orders, decisions and permits of the Missouri Land Reclamation Commission pertaining to the above operation until such time as the transfer application is approved by the Missouri Land Reclamation Program.

The undersigned certify the information give above to be correct, complete and true, and agree to the above assumption of reclamation responsibility.

PROPOSED SUCCESSOR COMPANY		DATE
Woodmen of the World Life Insurance Society		7/9/04
SIGNATURE	NAME	TITLE
	Dean R. Holdsworth	Manager
CURRENT OPERATOR COMPANY		DATE
Limpus Quarries, Inc		6/16/04
SIGNATURE	NAME	TITLE
	MARCELIA A. POLZIN	VP OPERATIONS/ AREA MANAGER
Appeared before me this <u>9<sup>th</sup></u> day of <u>July</u> , 20 <u>04</u> . <u>Dean R. Holdsworth</u> to me personally known, who executed the above as <sup>his</sup> <del>their</del> free acts and deeds.		
NOTARY PUBLIC EMBOSSEER SEAL	STATE <u>Nebraska</u>	COUNTY (OR CITY OF ST. LOUIS) <u>Douglas</u>
	SUBSCRIBED AND SWORN BEFORE ME, THIS <u>9<sup>th</sup></u> DAY OF <u>July</u> , YEAR <u>2004</u>	
	NOTARY PUBLIC SIGNATURE <u>Mary Ann Venditte</u>	MY COMMISSION EXPIRES <u>8/13/2005</u>
	NOTARY PUBLIC NAME (TYPED OR PRINTED) <u>Mary Ann Venditte</u>	
USE RUBBER STAMP IN CLEAR AREA BELOW. 		
FOR DEPARTMENT USE ONLY: APPROVED BY		DATE APPROVED



MISSOURI DEPARTMENT OF NATURAL RESOURCES  
LAND RECLAMATION COMMISSION  
SITE INFORMATION

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JEFFERSON CITY, MO 65102-0176

Complete this form for each separate area of disturbance associated with mining operations.		
SITE NAME OR NUMBER KC Metropolitan/0565		PERMIT NUMBER 0570
COMPANY Woodmen of the World Life Insurance Society		
COUNTY Jackson	1/4 SECTION	SECTION 19
TOWNSHIP 50N	RANGE 31W	ACRES 50
RIVER OR STREAM NAME (FOR IN-STREAM ACRES) KC Metropolitan		
MINERAL COMMODITY		ESTIMATED TONS/YEAR (GRAVEL SITES)

NAME OF LANDOWNER (ATTACH LIST IF MORE THAN ONE) Woodmen of the World Life Insurance Society		
ADDRESS c/o LS Commercial Real Estate 8301 W. 125th Street, Suite 210		
CITY Overland Park	STATE KS	ZIP CODE 66213
SOURCE OF RIGHT TO MINE (CHECK ONE): <input type="checkbox"/> MINERAL DEED <input type="checkbox"/> WARRANTY DEED <input checked="" type="checkbox"/> OTHER (DESCRIBE): Owner of property assuming Land Reclamation from Limpus Quarries, Inc.		DATE OF AGREEMENT

MINERAL RIGHTS OWNER (ATTACH LIST IF MORE THAN ONE) same as above		
ADDRESS		
CITY	STATE	ZIP CODE
SOURCE OF RIGHT TO MINE (CHECK ONE): <input type="checkbox"/> MINERAL DEED <input type="checkbox"/> WARRANTY DEED <input type="checkbox"/> OTHER (DESCRIBE):		DATE OF AGREEMENT
<b>NOTE:</b> Each site must be shown on a map and be included in a public notice and an approved mine plan.		



MISSOURI DEPARTMENT OF NATURAL RESOURCES  
LAND RECLAMATION COMMISSION

MINE PLAN

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JAN 11 1996

P.O. BOX 176  
JEFFERSON CITY, MO 65102

MISSOURI LAND

TYPE OF PLAN (CHECK ONE):

☐ SHORT TERM, FOR ONE PERMIT YEAR

☒ LONG TERM, FOR PERIOD THROUGH DATE:

1/03/2030  
1/03/98

RECLAMATION COMMISSION

DESCRIPTION OF SITE PRIOR TO LAND RECLAMATION COMMISSION PERMITTING (BY APPLICANT OR PRIOR OPERATOR), INCLUDING SOIL, VEGETATION AND TOPOGRAPHY.

Industrial Park. Previously mined by Carefree Quarries. All but a small area in Area #2 has been disturbed by Carefree Quarries. This area is marked on the enclosed map (ASCS Photo 1990) as the only topsoil.

OPERATION PLAN - 10 CSR 40-10.020(2)(D)1.

A. TOPSOIL

AVERAGE DEPTH OF TOPSOIL, PRIOR TO LAND RECLAMATION COMMISSION PERMITTING

4

INCHES

IS TOPSOIL TO BE SOLD OR DISCARDED OFFSITE?

☐ YES OR ☒ NO

DESCRIBE METHODS AND EQUIPMENT USED FOR TOPSOIL REMOVAL

Area #1 This area will be released to the Missouri State Highway Department for the expansion of 291 Highway. (16 acs)

Area #2 The dozer will stockpile to the north of the pit on top of the bethany fall ledge. (indicated on map-ASCS 1990 Photo) This is the only area with any topsoil. It is all in SE Section 19 Township 50 Range 31W.

Area #3 Has no topsoil for reclamation on this ledge. This area will be graded with clay dirt.

DESCRIBE METHODS AND EQUIPMENT USED FOR TOPSOIL STORAGE AND PROTECTION

Area #1 Same as above

Area #2 The topsoil will be stockpiled to the north of the ledge and seeded for protection against erosion.

Area #3 There is no topsoil to protect.

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**B. SPOIL**

DESCRIBE METHODS AND LOCATION OF SPOIL PLACEMENT AND DISPOSAL

MISSOURI LAND  
RECLAMATION COMMISSION

All overburden removed from the pit will be placed in the mined out portions of the pit and leveled for an Industrial Site.

**C. ACID MATERIALS**

DESCRIBE METHODS AND EQUIPMENT USED FOR HANDLING ACID MATERIALS (IF NONE IS ANTICIPATED, WRITE "NONE" BELOW)

A layer of shale lies within the overburden. This layer of shale will be removed by dozer separately and placed in the bottom of the mined out area.

**D. PIT INFORMATION (GIVE ALL DIMENSIONS IN FEET)**

DESCRIBE LOCATION AND ORIENTATION OF PIT, IF NOT CLEAR ON SITE MAPS

As per the map Area #1, the overburden will be moved to the east into a previously mined out area. Area #2 most all of this area will be hauled by pit trucks to an area east of Area #1. Area #3 Overburden will be dozed to the west into a previously mined out area.

YES NO

- |                          |                                     |   |
|--------------------------|-------------------------------------|---|
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Will any excavation be at or within fifty feet (50') of the right-of-way of any public road?  |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Will any highwall consisting of unconsolidated materials be left within fifty feet of the right-of-way of any public road? (NOTE: For unconsolidated materials left in place, a slope of no more than forty degrees may start near the right of way, and in no case may the excavation be closer to the right of way than fifty feet or twenty-five feet plus one and one-half (1-½) times the depth of unconsolidated material, whichever is greater, unless a variance is granted by the Commission.) |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Will any excavation start at or within fifty feet (50') of any property line?<br>(NOTE: If the answer is "yes", a safety barrier may be needed.)  |

**RECLAMATION PLAN - 10 CSR 40-10.020(2)(D)2.**

**A. REVEGETATION** (Attach additional sheets, if needed)

MISSOURI LAND  
RECLAMATION COMMISSION

REVEGETATION MIX #1	PURPOSE OR LAND USE Industrial Site	B. SEEDING OR PLANTING TIME
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**DESCRIBE METHODS AND EQUIPMENT TO BE USED FOR SEEDING OR PLANTING**

Area #1 None

Area #2 The seeding will be done with a hand held broadcaster.

Area #3 The seeding will be done with a hand held broadcaster

Lime and fertilizer will be applied according to recommendations made, based on an analysis of soil texture and nutrients. Mulch will be applied to all slopes exceeding 5:1.

SEEDED SPECIES	POUNDS/ACRE	TREE OR SHRUB SPECIES	STEMS/ACRE
Fescue	25		
Red Clover	10		

REVEGETATION MIX #2	PURPOSE OR LAND USE	B. SEEDING OR PLANTING TIME
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**DESCRIBE METHODS AND EQUIPMENT TO BE USED FOR SEEDING OR PLANTING**

Lime and fertilizer will be applied according to recommendations made, based on an analysis of soil texture and nutrients. Mulch will be applied to all slopes exceeding 5:1.

SEEDED SPECIES	POUNDS/ACRE	TREE OR SHRUB SPECIES	STEMS/ACRE

ATTACH ADDITIONAL SHEETS FOR ADDITIONAL SEED MIXES.

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**B. GRADING**

DESCRIBE PROPOSED RECLAIMED TOPOGRAPHY, INCLUDING SLOPES

MISSOURI LAND  
RECLAMATION COMMISSION

Area #1 None

Area #2 The pit area will be cleaned out for Industrial use only. The top of the bethany fall ledge (where permitted, approximately 5.56 acres) will be graded to a 2 to 1 slope. This area will be covered with approximate 8-12 inches of clay graded to the slope, and then covered with 4-6 inches of topsoil.

Area #3 The pit area will be cleaned out for Industrial use only. The top of the bethany fall ledge (Where Permitted, it will be approximate 3.74 acres) will be graded to a 2 to 1 slope. This area will be covered with approximately 8-12 inches of clay graded to the slope.

**C. DESCRIBE THE GENERAL SEQUENCE AND TIMING OF THE FOLLOWING ACTIVITIES**

**GRADING**

All grading will be done in a one year period, upon completion of mining out pit area.

**REPLACEMENT OF TOPSOIL**

None - Industrial part in pit.

Bethany Fall Ledges in Area #2 will covered with topsoil.

**REVEGETATION**

seeding will completed in the 1st optimum  
seeding period after topsoil replacement.

**AVERAGE DEPTH OF REPLACED TOPSOIL (INCHES)**

4-6 inches in Area #2

**D. USE OF LAND WHEN RECLAIMED**

Estimate acreage of each land use below, after reclamation

**ESTIMATED ACRES:**

Wildlife (forest or other habitat with livestock excluded)

Agricultural (pasture, cropland, and horticultural)

Development (residential, industrial, and recreational)

50


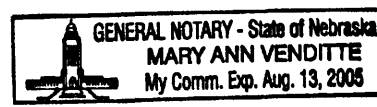
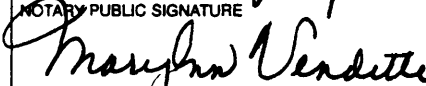
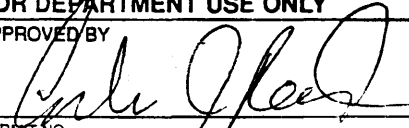
Water impoundments (for wildlife, agricultural, or development)

JUL 14 2004

By my signature, I attest to the following:

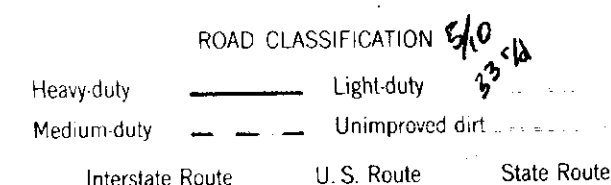
MISSOURI LAND  
RECLAMATION COMMISSION

1. All statements made on this Mine Plan Form are correct, complete and true, to the best of my knowledge.
2. I or the company I am authorized to represent intend(s) to mine in accordance with this Mine Plan Form, and in accordance with the Missouri Land Reclamation Act, Sections 444.760 through 444.790, RSMo 2001, and all rules, regulations, orders, decisions and permits of the Missouri Land Reclamation Commission pertaining to my company's surface mining operations.
3. I have obtained the approval of all landowner's (for all lease agreements made after August 28, 1990 on leased land) for all proposed post-mining land uses.
4. I have obtained the approval of all landowner's, (for all lease agreements made after August 28, 1990 on leased land) for all proposed seed mixtures.
5. I have a valid agreement with all landowners which gives me the right to grant access to the Director of the Missouri Land Reclamation Commission and authorized representatives, and I grant such access, and further where I have no such right, I have attached signed affidavits from the landowners, granting such access.

SIGNATURE OF APPLICANT 		TITLE Manager	DATE 7/9/2004
NOT VALID UNLESS NOTARIZED	STATE Nebraska		COUNTY (OR CITY OF ST. LOUIS) Douglas
	SUBSCRIBED AND SWORN BEFORE ME, THIS 9 <sup>th</sup> DAY OF July YEAR 2004		USE RUBBER STAMP IN CLEAR AREA BELOW. 
	NOTARY PUBLIC SIGNATURE 	MY COMMISSION EXPIRES 8/13/2005	
	NOTARY PUBLIC NAME (TYPED OR PRINTED) Mary Ann Venditte		
FOR DEPARTMENT USE ONLY			
APPROVED BY 		DATE APPROVED 7/23/04	PERMIT NUMBER 0570
PERMIT NO. 0570		SITE NUMBER/NAME 0565	



LIBERTY QUADRANGLE  
MISSOURI  
7.5 MINUTE SERIES (TOPOGRAPHIC)



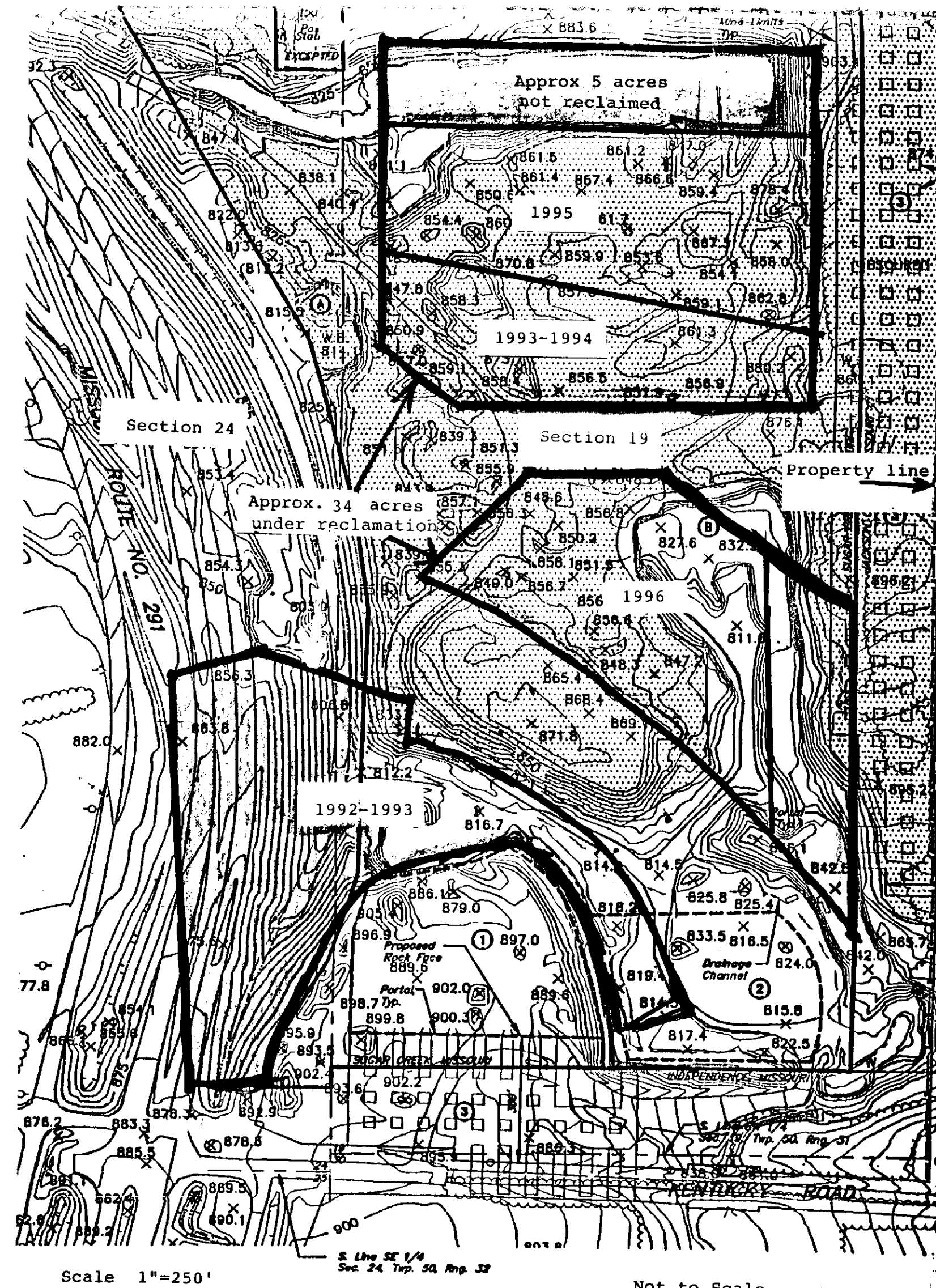
generally visible on aerial photographs. This information not  
Revisions shown in purple compiled from aerial  
taken 1970 and 1975. This information not  
Purple tint indicates extension of urban areas

THIS MAP COMPLIES WITH NATIONAL MAP ACCURACY STANDARDS  
FOR SALE BY U. S. GEOLOGICAL SURVEY, DENVER, COLORADO 80225, OR RESTON, VIRGINIA 22092  
AND BY THE DIVISION OF RESEARCH AND TECHNICAL INFORMATION  
MISSOURI DEPARTMENT OF NATURAL RESOURCES, ROLLA, MISSOURI 65401  
A FOLDER DESCRIBING TOPOGRAPHIC MAPS AND SYMBOLS IS AVAILABLE ON REQUEST

1965  
PHOTOREVISED 1970 AND 1975

1965  
PHOTOREVISED 1970 AND 1975





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